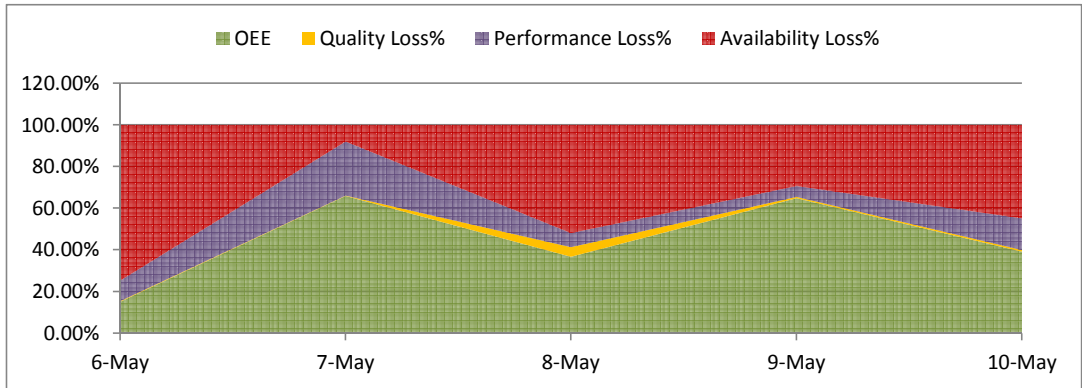


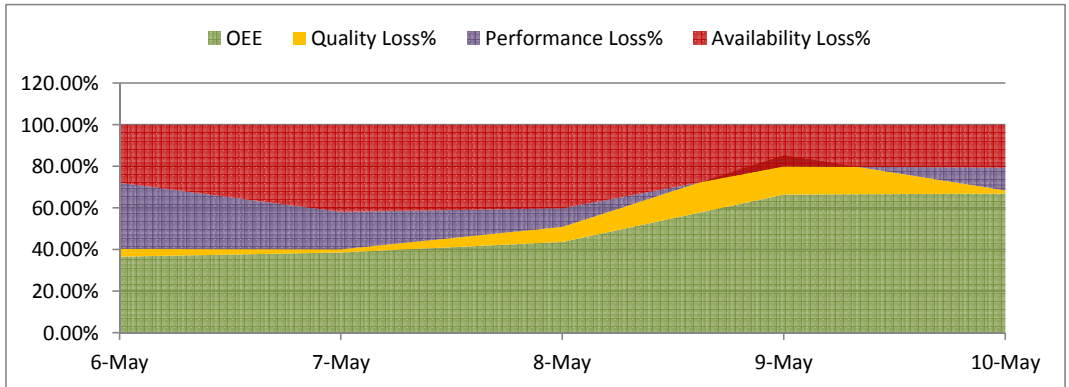
Line 3 **OEE Components**

Shift 1



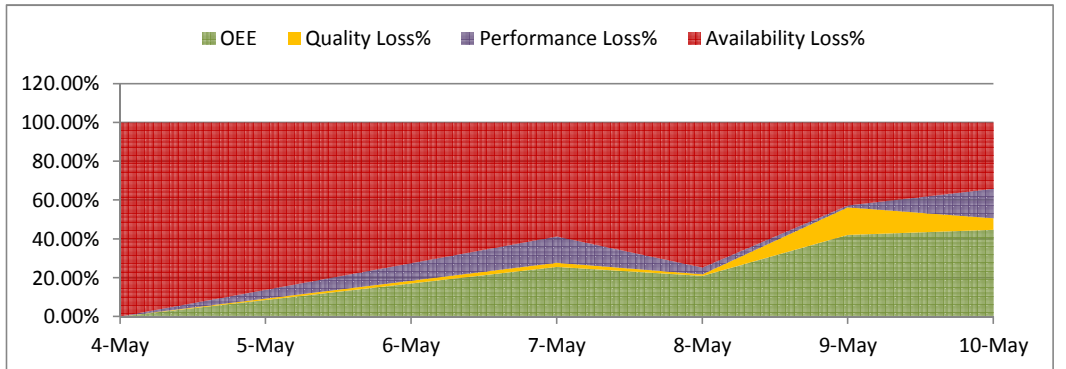
Shift 1	OEE	Quality Loss%	Performance Loss%	Availability Loss%
6-May	14.93%	0.44%	9.83%	74.79%
7-May	65.84%	0.22%	25.98%	7.94%
8-May	36.62%	4.73%	6.73%	51.92%
9-May	64.87%	0.64%	5.23%	29.25%
10-May	39.08%	0.76%	15.26%	44.90%

Shift 2



Shift 2	OEE	Quality Loss%	Performance Loss%	Availability Loss%
6-May	36.58%	3.77%	31.78%	27.87%
7-May	38.62%	1.53%	18.00%	41.84%
8-May	43.73%	7.23%	8.94%	40.08%
9-May	66.50%	18.88%	-5.33%	19.94%
10-May	66.95%	1.56%	10.86%	20.63%

Shift 3



Shift 3	OEE	Quality Loss%	Performance Loss%	Availability Loss%
4-May	0.00%	0.00%	0.00%	100.00%
7-May	25.60%	2.17%	13.46%	58.77%
8-May	21.00%	0.81%	3.48%	74.70%
9-May	42.07%	14.14%	1.05%	42.74%
10-May	44.74%	5.89%	15.20%	34.17%